



(43) International Publication Date 6 January 2005 (06.01.2005)

PCT

(10) International Publication Number WO 2005/001902 A2

(51) International Patent Classification⁷:

H01L

(21) International Application Number:

PCT/US2004/018961

(22) International Filing Date:

14 June 2004 (14.06.2004)

(25) Filing Language:

English

(26) Publication Language:

English

US

(30) Priority Data: 60/478,480

13 June 2003 (13.06.2003)

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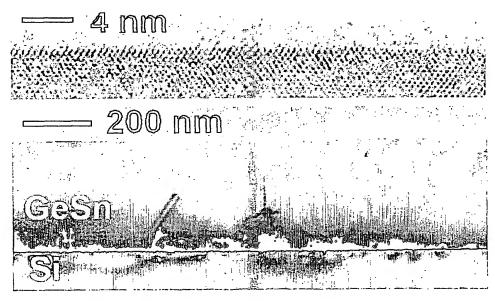
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,

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(54) Title: GESN ALLOYS AND ORDERED PHASES WITH DIRECT TUNABLE BANDGAPS GROWN DIRECTLY ON SIL-**ICON**



(57). Abstract: A method for depositing an epitaxial Ge-Sn layer on a substrate in a CVD reaction chamber includes introducing into the chamber a gaseous precursor comprising SnD4 under conditions whereby the epitaxial Ge-Sn layer is formed on the substrate. the gaseous precursor comprises SnD4 and high purity H2 of about 15-20 % by volume. The gaseous precursor is introduced at a temperature in a range of about 250 °C to about 350 °C. Using the process device-quality Sn-Ge materials with tunable bandgaps can be grown directly on Si substrates.

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FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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SD. SL. SZ. TZ. UG. ZM. ZW). Eurasian patent (AM. AZ. BY. KG. KZ. MD. RU. TJ. TM). European patent (AT. BE. BG. CH. CY. CZ. DE. DK. EE. ES. FI. FR. GB. GR. HU. IE. IT. LU. MC. NL. PL. PT. RO. SE. SI. SK. TR). OAPI patent (BF. BJ. CF. CG. CI. CM. GA. GN. GQ. GW. ML. MR. NE. SN. TD. TG)

of inventorship (Rule 4.17(iv)) for US only

Published:

without international search report and to be republished upon receipt of that report

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